



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4930-1
Job Sheet 202732



Part No: D4930-1

Job Qty: 4 pcs

Part Name: Bearpaw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/11/19

Job Tracking No:

Due Date: 11/28/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 13-10-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	4 pcs	11/28/19		0.00	0.00	Purchasing - 1		NOV 11 2019
							Purchasing - 2		
							Purchasing - 3		
100	Packaging 2-1 - Receive - B4B	4 pcs	11/28/19		0.00	0.00	Packaging 2 - 1 - B4B		NOV 11 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230549



Part: D4930-1

Job No: 202732

Serial No/Batch: S230549

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/11/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
105 QC 6	4 pcs	11/28/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	81
				QC 6 - 40	9-89
				QC 6 - 81	DAS
120 HAAS 4 Axis - B4B	4 pcs	11/28/19	0.75 4.82	HAAS - 1 - B4B	52
				HAAS - 2 - B4B	9-89
				HAAS - 3 - B4B	
				HAAS - 4 - B4B	
140 QC 8	4 pcs	11/28/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
150 Packaging 3-1 - Stock - B4B	4 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	

					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC 57443
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	4 pcs	11/28/19	0.00 0.00	QC 21 - SA - 21	DAS	
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-03	
Part Op 90 - 1-Issue PO: 44981 2-Cut blanks as per D4930-1 file.						
Descriptions: 100 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.)						
105 - (QC6- All purchased or subcontracted products)						
120 - (HAAS CNC Vertical Machine) 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio						
FB217 and Dwg						
140 - (QC8- Inspect parts - second check)						
150 - (Identify as per dwg & Stock Location:)						
160 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D4930-1P	Bearpaw	4 (1 ea)	90-Purchasing	S-230545		
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	5.0600 sf (1.265 ea)	90-Purchasing	S228711		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
90-Purchasing	D4930-1P	4	0	0		
	MUHMWB10	5	666	0		

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bearpaw	12.140Inches ± 0.030	12.170 12.110	12.140	
2	Bearpaw	12.760Inches ± 0.030	12.790 12.730	12.760	
3	Bearpaw	0.380Inches ± 0.030	0.410 0.350	0.38	
4	Bearpaw	1.880Inches ± 0.030	1.910 1.850	1.88	
5	Bearpaw	1.190Inches ± 0.030	1.220 1.160	1.190	
6	Bearpaw	0.260Inches + 0.006 - 0.001	0.266 0.259	0.260	Diameter
7	Bearpaw	0.880Inches + 0.010 - 0.001	0.890 0.879	0.881	Diameter
8	Bearpaw	0.450Inches ± 0.030	0.480 0.420	0.460	
9	Bearpaw	3.850Inches ± 0.010	3.860 3.840	3.850	
10	Bearpaw	5.870Inches ± 0.010	5.880 5.860	5.870	
11	Bearpaw	4.250Inches ± 0.010	4.260 4.240	4.250	
12	Bearpaw	0.070Inches ± 0.030	0.100 0.040	0.060	
13	Bearpaw	45.000Degrees ± 0.500	45.500 44.500	45°	Angle
14	Bearpaw	0.250Inches ± 0.030	0.280 0.220	0.260	
15	Bearpaw	0.630Inches ± 0.030	0.660 0.600	0.645	
16	Bearpaw	0.950Inches ± 0.030	0.980 0.920	0.955	
17	Bearpaw	0.130Inches ± 0.030	0.160 0.100	0.130	
18	Bearpaw	45.000Degrees ± 0.500	45.500 44.500	45°	Angle
19	Bearpaw	0.525Inches ± 0.010	0.535 0.515	0.533	
20	Bearpaw	0.375Inches ± 0.010	0.385 0.365	0.385	
21	Bearpaw	1.143Inches ± 0.010	1.153 1.133	1.143	

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Tel (613) 632-5200

PURCHASE ORDER
POHB044981



Supplier: ACI002-VC
Acier Duval Steel
5888 Country Road 17
Plantagenet
ON
K0B 1L0 Canada
Phone: 613-673-5474
Fax: 613-673-4576

PO No: POHB044981
PO Date: 11/1/19
Due Date: 11/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms: Prepaid
Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202736	D2432P	D2432 Rev H			Bearpaw 19" X 24" - cut blanks as per D2432_NEST7 file	Firmed X24	-	11/15/19	24 Ea	0 Ea	24 Ea	\$35.26/Ea	\$846.24
													NOV 1 1 2019	
2	202735	D2432P	D2432 Rev H			Bearpaw 19" X 24" - cut blanks as per D2432_NEST7 file	Firmed X24	-	11/18/19	24 Ea	0 Ea	24 Ea	\$35.26/Ea	\$846.24
													NOV 1 1 2019	
3	202734	D4355-1P	D4355 Rev B			Bearpaw - cut blanks as per D4355-1 file	Firmed X6	-	11/15/19	6 Ea	0 Ea	6 Ea	\$44.88/Ea	\$269.28
													NOV 1 1 2019	
4	202733	D4930-3P	D4930 Rev B			Bearpaw - cut blanks as per D4930-3 file	Firmed X8	-	11/15/19	8 Ea	0 Ea	8 Ea	\$25.61/Ea	\$204.88
													NOV 1 1 2019	
5	202732	D4930-1P	D4930 Rev B			Bearpaw - cut blanks as per D4930-1 file	Firmed X4	-	11/15/19	4 Ea	0 Ea	4 Ea	\$23.09/Ea	\$92.36
													NOV 1 1 2019	
6	202731	D5377-1P	D5377 Rev A			Bearpaw - cut blanks as per D5377-1 file	Firmed X8	-	11/15/19	8 Ea	0 Ea	8 Ea	\$48.89/Ea	\$391.12
													NOV 1 1 2019	
7	202742	D4353-041P	D4353 Rev B			Bearpaw - cut blanks as per D4353-041 file	Firmed X10	-	11/15/19	10 Ea	0 Ea	10 Ea	\$42.68/Ea	\$426.80
													NOV 1 1 2019	

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PURCHASE ORDER
POHB044981



Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	202741	D2521P	D2521 Rev A			Individual Bearpaw - cut blanks as per D2521_BLANK file	Firmed X14	-	11/15/19	14 Ea	0 Ea NOV 11 2019	14 Ea	\$57.77/Ea	\$808.78 KE
9	202740	D4297-1P	D4297 Rev C			Bearpaw - cut blank as per D4297-1 file	Firmed X6	-	11/15/19	6 Ea	0 Ea NOV 11 2019	6 Ea	\$33.18/Ea	\$199.08 KE
10	202737	D2435P	D2435 Rev E1			Bearpaw - cut blank as per D2435 file	Firmed X12	-	11/15/19	12 Ea	0 Ea NOV 11 2019	12 Ea	\$26.45/Ea	\$317.40 KE
Grand Total:													\$4,402.18	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Guerin

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Acier Duval Steel div. JD Welding Inc.
5888 County Road 17, Plantagenet ON. K0B1L0
Tel: 613-673-4574 ~~~ toll free\ sans frais 1-866-831-5722
info@adsindustries.com www.adsindustries.com

Certificate of Conformance (CoC)

Customer Name	Dart Aerospace
P.O. Number	POHB044981
Part Number	D4930-1P (Job : 202732)
Drawing Number	D4930 Rev B
Material thickness	1"
Quantity	4
Invoice \ Packing slip #	8123

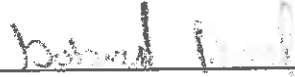
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All technical requirements of the contract are satisfied. Quality and performance are in accordance with the contract, the specifications, and all references and associated contractual drawing and document

I, as a supplier to Dart Aerospace, acknowledge and certify the material covered under this document is produced in accordance with the following:

The Quantity in the P.O
The Drawing send to the administration
And other document send in regard to the pieces
*(Acknowledge by marking the boxes)

☒
☒
☒

	Quality Management	November 7 2019
Signature	Title	Date

This certifies the parts / items / material identified above conform to all applicable drawing and/or specification as evidenced by report or other documentation on file and all other purchase order and

